



Calibration Certificate

Indiana Weights and Measures

Division of Weights and Measures
 Metrology Laboratory
 2525 N Shadeland Ave Ste D3
 Indianapolis, IN 46219

Certificate Number: 21-370

Calibration Due Date: June 28, 2023

Date Received: June 28, 2021

Calibration Date: June 28, 2021

Issue Date: July 14, 2021

Issued To: Koenig Scale Company Inc
 4779 E Margaret Dr
 Terra Haute, IN 47803

Calibration Authorized By: Kevin Koenig
Phone: 812-877-6121
Email: kevkoenig@koenigscale.com

Artifact Description(s)

Test Item(s): 50 lb test weights

Class Specification: NIST HB 105-1 (1990), Class F

Condition: Suitable for legal metrology.
 Minor wear noted.

Serial No: Various

Manufacture: Rice Lake

Material: Cast Iron

Calibration Information

Metrologist: H Wickersham, C Gast, K Scott

Equipment Used: SCCE60K2, MTKC500

Procedure: NISTIR 6969 (2019): SOP 8,
 Recommended Standard Operating
 Procedure for Medium Accuracy
 Calibration of Mass Standards by Modified
 Substitution

Temperature: 21.02 °C to 21.13 °C

Mean: 21.08 °C

Pressure: 742.00 mmHg to 743.00 mmHg

Mean: 742.50 mmHg

Relative Humidity: 65.47 % to 69.87 %

Mean: 67.67 %

*Data for individual calibrations
 are available upon request.*

Calibration Results

Nominal Mass	Serial No. / ID	Manufacture	Conventional Mass Correction		U ± (g)	k factor	Assumed Density (g/cm ³)	ASTM E617-18 Class Tolerance Met		NIST HB 105-1 (1990), Class F MPE ± (g)	Compliance with NIST HB 105-1 (1990), Class F	
			As Found (g)	As Left (g)				As Found	As Left		As Found	As Left
50 lb	700	Rice Lake	0.43	0.43	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	706	Rice Lake	-1.17	-1.17	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	709	Rice Lake	0.26	0.26	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	704	Rice Lake	0.74	0.74	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	1033	Troemner	0.34	0.34	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	1036	Rice Lake	-1.22	-1.22	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	1035	Troemner	0.32	0.32	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	1032	Troemner	0.33	0.33	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	1034	Troemner	1.02	1.02	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	1031	Troemner	-0.41	-0.41	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	712	Rice Lake	0.93	0.93	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	710	Rice Lake	1.29	1.29	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	714	Rice Lake	0.82	0.82	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	716	Rice Lake	1.05	1.05	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	715	Rice Lake	-0.15	-0.15	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	705	Rice Lake	-0.41	-0.41	0.33	2.0156	7.2	6	6	2.3	Pass	Pass

Chris Crawford

This certificate shall not be reproduced except in full, without written approval from the laboratory. CDC 7/29/21



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50 lb	711	Rice Lake	-0.26	-0.26	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	719	Rice Lake	-0.48	-0.48	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	701	Rice Lake	-0.39	-0.39	0.33	2.0156	7.2	6	6	2.3	Pass	Pass
50 lb	713	Rice Lake	-0.23	-0.23	0.33	2.0156	7.2	6	6	2.3	Pass	Pass

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Traceability Statement

The artifact(s) described in this calibration certificate have been compared to the Standards of the State of Indiana. The Standards of the State of Indiana are traceable to the International System of Units (SI) through the National Institute of Standards and Technology (NIST) and are part of a comprehensive measurement assurance program for ensuring continued accuracy and measurement traceability within the level of uncertainty reported by this laboratory. The SI unit for mass is the kilogram (kg) (see Conversion Factors below). The certificate number for this calibration is the only unique number to be used in referencing measurement traceability for the artifact(s) described in this calibration certificate.

Uncertainty Statement

The combined standard uncertainty includes uncertainties reported for the standard, uncertainties associated with the measurement process, uncertainties for any observed deviations from reference values which are less than surveillance limits (previous similar determinations have demonstrated that the maximum permissible errors are sufficiently large that buoyancy corrections are not usually significant [i.e., corrections & their uncertainty will not change the last decimal place of the calibration value or uncertainty (with uncertainty rounded to 2 significant digits)]. The combined standard uncertainty is multiplied by a coverage factor, k , to give the expanded uncertainty, which defines an interval with a 95.45 % level of confidence. The expanded uncertainty presented in this calibration certificate is consistent with the Bureau International des Poids et Mesures (BIPM) Guide to the Expression of Uncertainty in Measurement (2008) (GUM). No Surface Roughness evaluation or Magnetic Susceptibility testing has been performed and as a result there are no components for the effects of either in the uncertainty budget.

Conformity Statement

These artifacts were evaluated using NISTIR 6969: Selected Laboratory and Measurement Practices and Procedures to Support Basic Mass Calibrations (2019), SOP 8 Recommended Standard Operating Procedure for Medium Accuracy Calibration of Mass Standards by Modified Substitution. The artifacts notated with "Pass" in the Calibration Results section have been found and/or left within the Maximum Permissible Error (MPE) for NIST HB 105-1 (1990), Class F and are in compliance with that specification. An artifact is considered in compliance when the conventional mass correction plus the measurement uncertainty is equal to or less than the MPE. Bold print and a "Fail" notation indicates an out-of-compliance reading. No Surface Roughness evaluation or Magnetic Susceptibility testing has been performed. Possession of this certificate does imply this artifact meets any other requirements or statutes that may be required.

Pertinent Information

In accordance with Indiana Code (IC) 24-6-3-2, a calibration interval or recall date must be assigned to all calibrations performed by this laboratory. The results listed in this calibration certificate relate only to the artifacts described and extent of calibrations performed. All corrections stated in this calibration certificate correlate to a "Conventional Mass" (CM), also known as 'apparent mass', scale versus 8.0 g/cm^3 reference mass density and an air density of 0.0012 g/cm^3 at $20 \text{ }^\circ\text{C}$.

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Conversion Factors

From NIST Special Publication 811, *Guide for the Use of the International System of Units (SI)*

Factors in **boldface** are exact

To convert from	to	multiply by
carat, metric	to kilogram (kg)	2.0 E-04
grain (gr)	to kilogram (kg)	6.479 891 E-05
ounce (avoirdupois) (oz)	to kilogram (kg)	2.834 952 E-02
ounce (troy or apothecary) (oz)	to kilogram (kg)	3.110 348 E-02
dram (apothecary) (dr)	to kilogram (kg)	3.887 934 6 E-03
scruple (apothecary) (s)	to kilogram (kg)	1.295 978 2 E-03
pennyweight (dwt)	to kilogram (kg)	1.555 174 E-03
pound (avoirdupois) (lb)	to kilogram (kg)	4.535 923 7 E-01

I declare or certify under penalty of perjury under the laws of the State of Indiana that the foregoing is true and correct:

Signed on this 14th day of July, 2021 in the city of Indianapolis, Marion County, Indiana

Reviewed By

Christopher Gast
Metrologist, ISDH

Authorized Signatory

Howard Wickersham
Metrologist, ISDH

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